

STAINLESS STEEL

ASTM A 320M B8MLN

BOLTING MATERIAL AS PER ASTM/ASME STANDARDS

ASTM A 320M B8MLN covers alloy steel bolting materials for pressure vessels, valves, flanges and fittings for low- temperature service. The term "bolting material" as used in this specification covers rolled, forged, or strain hardened bars, bolts, screws, studs and stud bolts. The bars shall be hot-wrought. ASTM A 320M B8MLN covered several grades, including both ferritic and austenitic steels designated L7, B8, etc. Selection will depend on design, service conditions, mechanical properties and low-temperature characteristics. ASTM A 320M B8MLN expressed in both inch-pound units and in SI units. The values stated in either inch-pound units or SI units are to be regarded separately as standard.

ASTM A 320M B8MLN Chemical Properties

C	Si	Mn	P	S	Cr	Mo	Ni	N
0.030 Max	1.00 Max	2.00 Max	0.045 Max	0.030 Max	16.0-18.0	2.00-3.00	10.0-14.0	0.10-0.16

ASTM A 320M B8MLN Mechanical Properties

Yield strength	Tensile strength	Elongation	Reduction	Hardness
Min 0.2% Mpa	Min Mpa	Min %	Min %	HRB Max
205	515	30	50	223

ASTM A 320M B8MLN Heat Treatment

Carbide Solution Treated

ASTM A 320M B8MLN Equivalent Designation

UNS S31651

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