

M A T E R I A L G R A D E D A T A S H E E T

ASTM A 320M B8F

STAINLESS STEEL

CLASS 2

BOLTING MATERIAL AS PER ASTM/ASME STANDARDS

ASTM A 320M B8F Class 2 covers alloy steel bolting materials for pressure vessels, valves, flanges and fittings for low- temperature service. The term "bolting material" as used in this specification covers rolled, forged, or strain hardened bars, bolts, screws, studs and stud bolts. The bars shall be hot-wrought. ASTM A 320M B8F Class 2 covered several grades, including both ferritic and austenitic steels designated L7, B8, etc. Selection will depend on design, service conditions, mechanical properties and low-temperature characteristics. ASTM A 320M B8F Class 2 expressed in both inch-pound units and in SI units. The values stated in either inch-pound units or SI units are to be regarded separately as standard.

ASTM A 320M B8F Class 2 Chemical Properties

C	Si	Mn	P	S	Cr	Ni
0.15 Max	1.00 Max	2.00 Max	0.20 Max	0.15 Min	17.0-19.0	8.0-10.0

ASTM A 320M B8F Class 2 Mechanical Properties

Yield strength	Tensile strength	Elongation	Reduction	Hardness
Min 0.2% Mpa	Min Mpa	Min %	Min %	HRB Max
690	860	12	35	321

ASTM A 320M B8F Class 2 Heat Treatment

Carbide Solution Treated and Strain Hardened.

ASTM A 320M B8F Class 2 Equivalent Designation

UNS S30300

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